

**IN THE ABSTRACT:**

A disk recording or reproducing apparatus includes, on a chassis [(1)], a pickup [(2)], which is moved while emitting a laser beam onto a signal surface of a disk [(7)], and a pair of guide shafts ~~(4)~~ and ~~(40)~~ for guiding the movement of the pickup [(2)]. One guide shaft [(4)] is fitted to the pickup [(2)] with a fewer play than the other guide shaft [(40)]. Both ends of the guide shaft [(4)] fitted to the pickup [(2)] with a fewer play are supported by support members ~~(5)~~ and ~~(50)~~ mounted on the chassis [(1)], respectively, and further, a cutout [(52)], into which the guide shaft [(4)] can be inserted, is formed on a side of at least one support member [(50)]. A pressing member [(9)] including an abutting piece [(90)] is provided for preventing the guide shaft [(4)] from slipping off from the cutout [(52)] in the vicinity of the support member [(50)] having the cutout [(52)] formed thereat on the chassis [(1)].